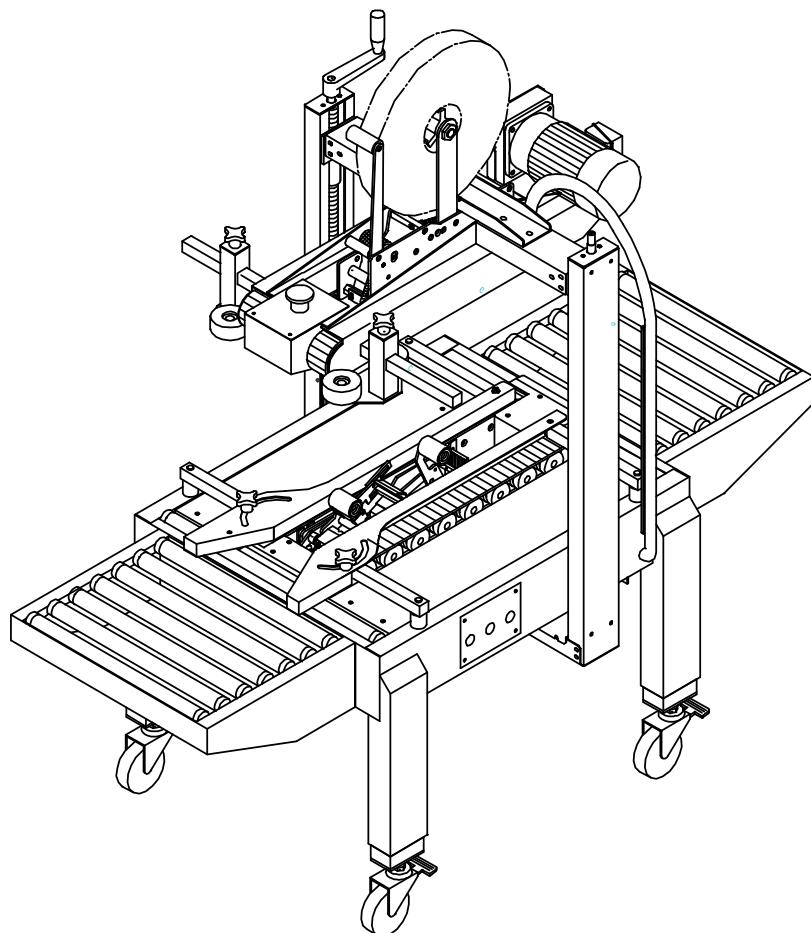


TB-2/3

Industrial Case Taping System

User Guide



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Contents:

| | |
|-------------------------------------|----|
| Safety | 7 |
| Explanation of Symbols | 8 |
| Introduction | 9 |
| General System Description..... | 9 |
| Specifications | 10 |
| Options..... | 10 |
| Dimensions | 11 |
| Installation | 12 |
| Location Requirements | 13 |
| Install Front and Rear Tables | 14 |
| Next Steps..... | 14 |
| Operation | 15 |
| Loading the Tape Cartridges..... | 15 |
| Check Tension..... | 16 |
| Thread Tape | 16 |
| Main Spring | 18 |
| Power..... | 19 |
| Control Panel | 19 |
| Emergency Stop | 20 |
| Adjustments | 21 |
| Height and Width Adjustments | 21 |
| Maintenance | 24 |
| Rollers | 24 |
| Cutting Knives | 24 |
| Troubleshooting | 25 |
| Parts List | 27 |
| Electrical..... | 27 |
| Upper Taping Seat | 31 |
| Vertical Column..... | 34 |
| Lower Taping Seat | 36 |
| Machine Body | 39 |
| Warranty Statement | 41 |
| Customer Support | 43 |

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Safety

General Safety Precautions

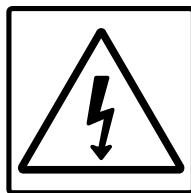
Before installing, operating or servicing this equipment, please read the following precautions carefully:

- This machine is equipped with moving belts. Do not place hands near the rear of this unit when the belts are moving as fingers may be pinched where belts enter the frame. We suggest the use of a roller-type exit conveyor or pack table for your cases. Always remove boxes after they clear the exit end of the machine.
- Observe caution when near the tape applying cartridges or when threading tape. The knife is very sharp, automatically operated, and is linked to the wipe down rollers.
- Always disconnect electrical power before attempting maintenance for any electrical or moving parts. Do not attempt to open or work on the electrical box, junction boxes or other electrical components of the unit without first disconnecting power to the machine. Electrical shock hazard exists if power is not disconnected.
- Do not by-pass any factory-designed safety features such as knife guards, interlocks, switches, etc.
- Do not place hands or body inside the confines of the machine unless the head mechanism is securely fastened, and the electrical supply is shut off.
- To minimize the potential for personal injury, always be sure that the machine operators and others working on the machinery are properly trained in the correct usage of the equipment and properly instructed regarding safe operation.
- Never provide service or clear a box jam when the machine is running.
- When feeding a box into the unit, always hold down the box top and present the box to unit. Release hands as soon as the belts begin to take the box.
- Do not wear loose clothing such as ties, scarves, jewelry etc. Long hair should be pulled back and/or covered while operating this machine.

Explanation of Symbols



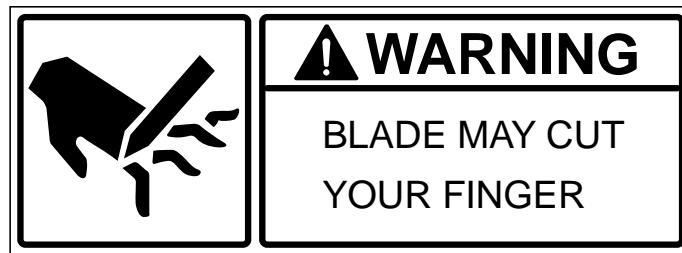
Caution sign or Safety Alert symbol. Indicates caution, be alert, Your safety is involved. Knowledge of safe operation is required. Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury or damage to equipment or surroundings.



Electrical hazard. Indicates electrical danger. Only a trained electrician can uncover the electrical panel or box.

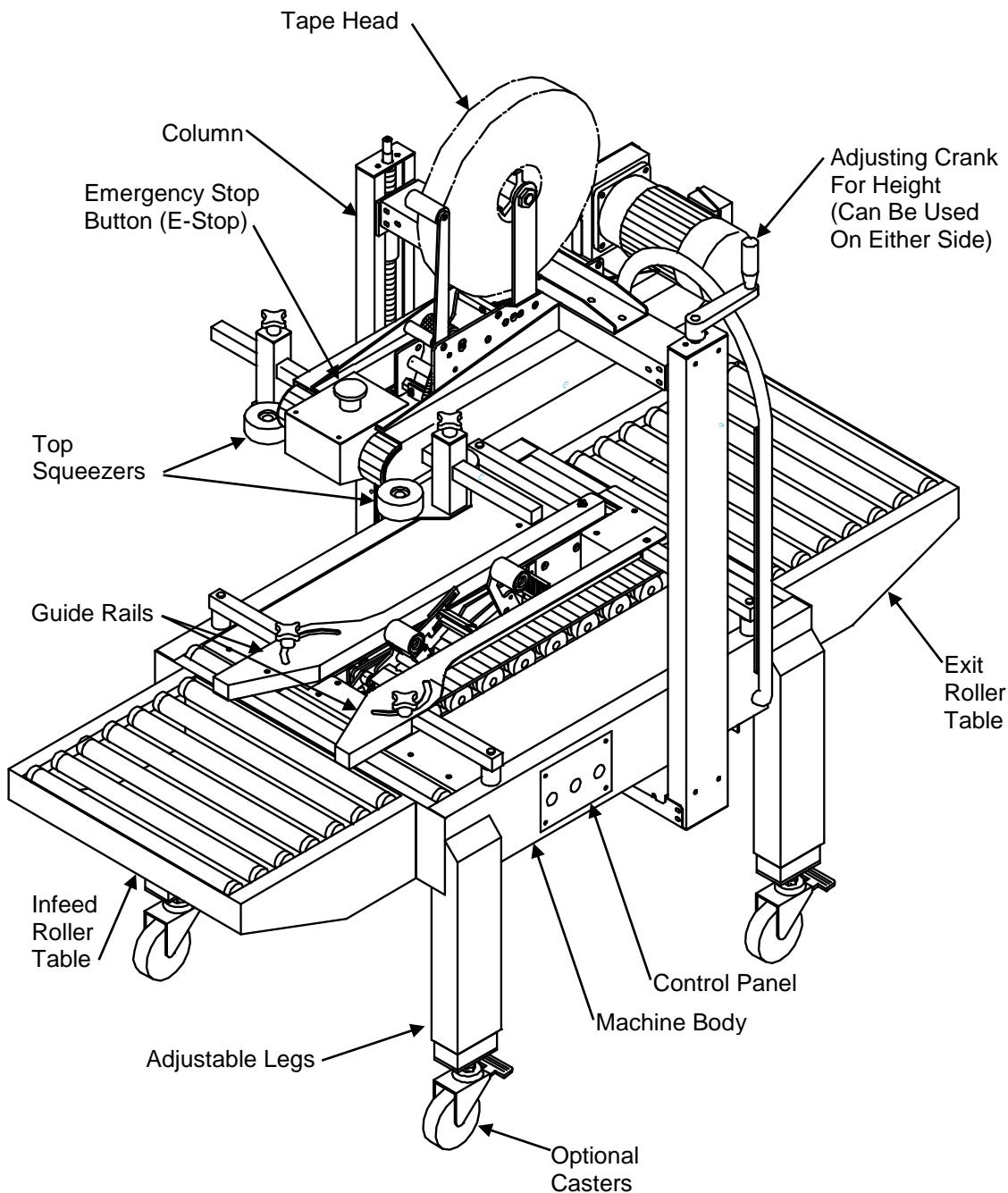


Warning symbol. Indicates a hazardous situation which, if not avoided could result in death or serious injury. A warning indicates a situation or condition potentially more severe than indicated by a caution message but not imminent as a danger message. This symbol is associated with warnings for conditions as shown below.



Introduction

General System Description



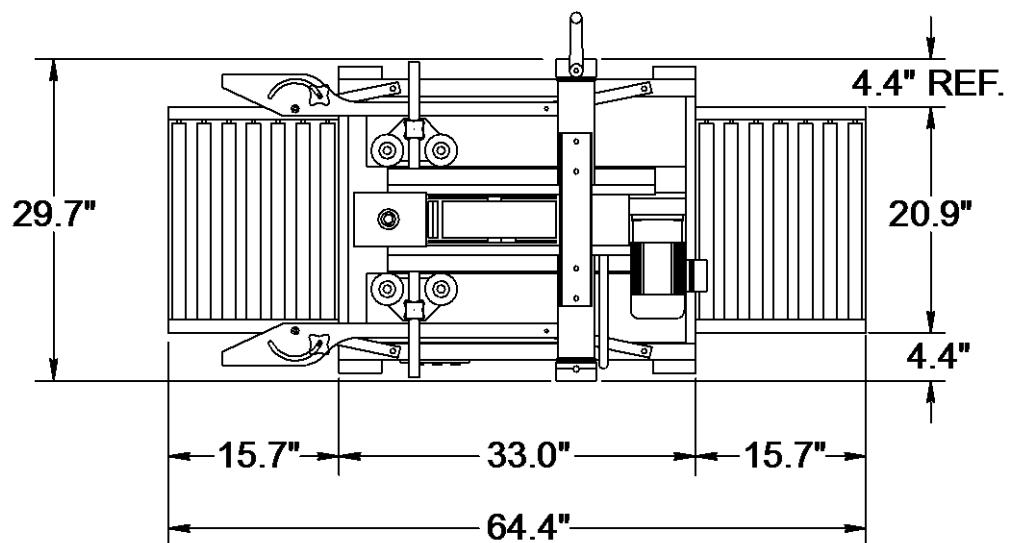
Specifications

| | |
|--------------------|---|
| Model | TB-2/3 |
| Tape | 2 inch (5 cm) |
| Belt speed | 80 feet/min (24.5 m/min) |
| Capacity | (L) 5 inches (12.7 cm) to unlimited (W) 6 inches to 20 inches (15.3 cm to 50.8 cm) (H) 6 inches to 20 inches (15.3 cm to 50.8 cm) |
| Consumption | 450 W |
| Machine size | (L) 64.5 inches (163.7 cm) (W) 29.7 inches (75.4 cm) (H) 74.5 inches (189.2 cm) MAX. with upper tape head at full-capacity 62.5 inches (157.5 cm) MAX. less upper tape head |
| Machine net weight | 350 lbs. (159 kg) |

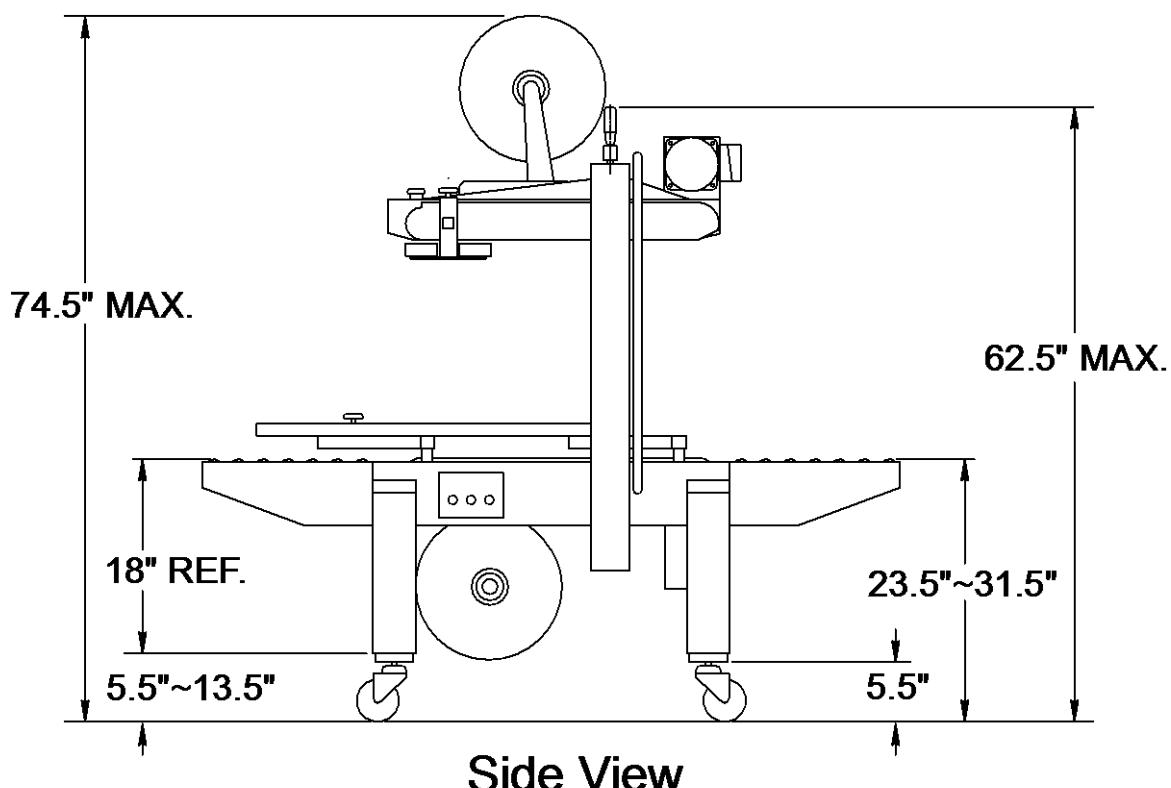
Options

- 3" tape head

Dimensions



Top View



Side View

Installation

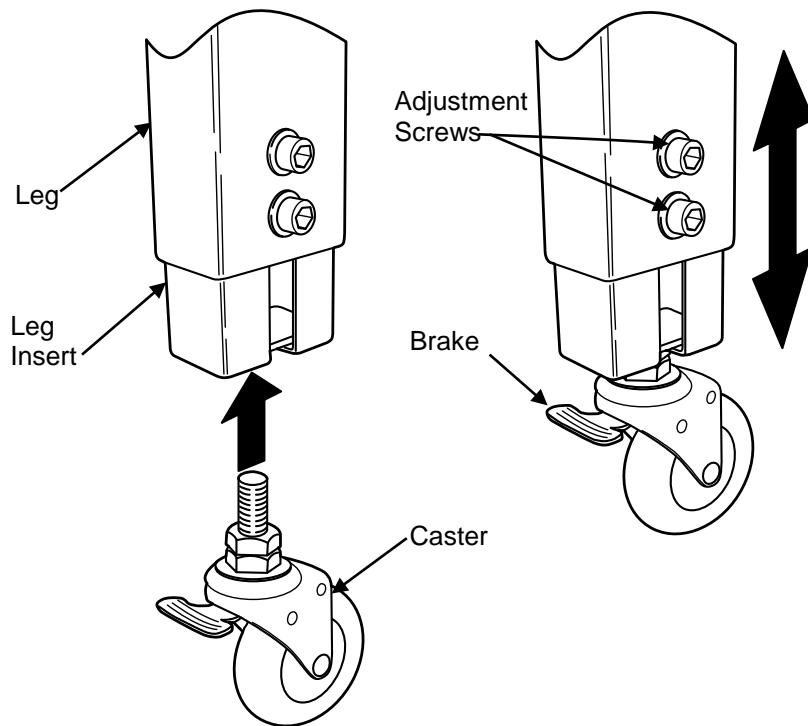
Carefully unpack the outer carton. Avoid damaging the machine body.

Remove the banding straps that secure the Case Taper to the shipping pallet. Lift the Case Taper off the pallet.

CAUTION! **The TB-2/3 Case Taper is a very heavy piece of equipment and will require a forklift or floor crane or several people to move safely off the shipping pallet.**

Install the four (4) casters on the case taper legs. Thread each caster into the bottom of each leg while supporting the carton sealer. (Refer to the illustration below for casters installation assembly and adjustment.)

To adjust the leg height, loosen the screws on each leg and slide the insert up or down. When the leg is at the desired height, retighten the adjustment screws to secure the leg height.



CAUTION! **The Case Taper must be lifted off the floor to install the casters. Use proper equipment when lifting or moving the case taper. Ensure the Case Taper is secure and will not shift while installing the casters or adjusting leg height.**

To move the TB-2/3 Case Taper to the desired location, you will need to use a pallet jack or fork lift. Optional locking casters allow the case taper to be moved easily over a smooth flat surface.

Location Requirements

When installing the TB-2/3 Case Taper please be aware of the following considerations:

1. The mounting surface is flat and level.
2. Conveyor or packing table height.
3. Alignment with packaging line.

When the TB-2/3 Case Taper is positioned in the operating location you will need access to:

1. The power switch and control panel on the side of the machine and E-Stop on the upper belt and tape head seat.
2. Height adjustment for the upper belt, and width adjustments of upper squeezers and lower guide rails.
3. Tape loading (Both upper and lower tape cartridges).

Roller tables are provided standard at both the in-feed and exit ends of the case taper. A packer can fill boxes and close the flaps at the in-feed roller table before feeding boxes into the case taper, and then pick up boxes that have been sealed from the exit roller table.

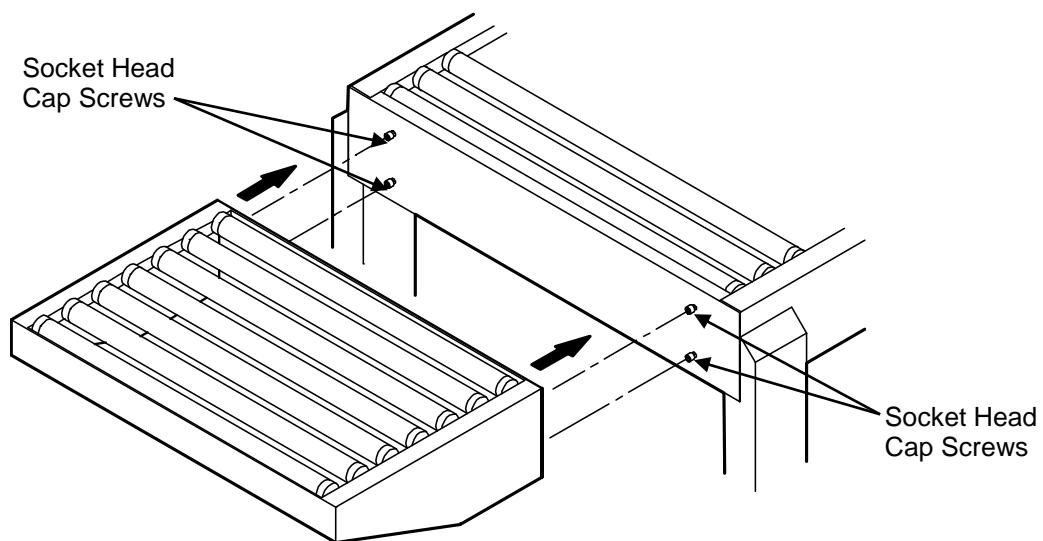
If the case taper is part of a longer packaging line, take into consideration the table and conveyor height in relation to adjacent machinery.

It is essential that the table and conveyor be at the machine bed height.

The machine should be placed on a flat, level floor so that it does not rock or move. We recommend that the machine be securely locked in place when used.

Install Front and Rear Tables

Front and rear tables are identical and therefore interchangeable. Temporarily loosen socket head cap screws at the locations shown in the following illustration. Align the keyhole slots in the table flanges with the loosened cap screw heads and position the end table so rollers are level with rollers in the case taper body, then re-tighten cap screws to secure table. Install one table at each end (front and rear) of the case taper body.



Next Steps

Follow instructions in the Operation section for instructions to load the tape cartridges in the upper and lower tape heads.

If tape heads have not been loaded with tape, load the upper and lower tape heads with tape. (One roll each; follow instructions provided in the Tape Cartridge User Guide.)

Refer to the Adjustments section for instructions to make necessary height and width adjustments that must be made for operation of the box taper.

Refer to the Operation section for instructions to power up, operate, and shut down the machine.

Operation

Loading the Tape Cartridges

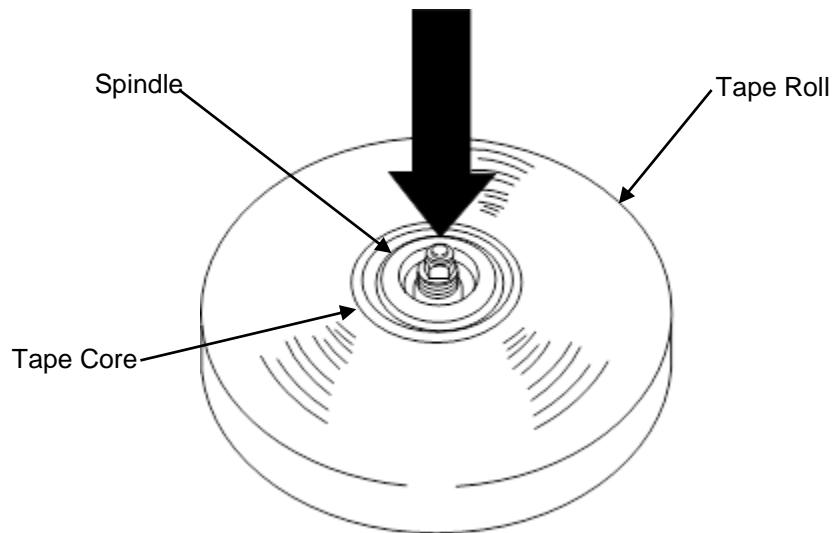
Turn the main power switch to "Off" and disconnect the power.

CAUTION! To avoid personnel injury, remove the tape cartridge before loading tape.

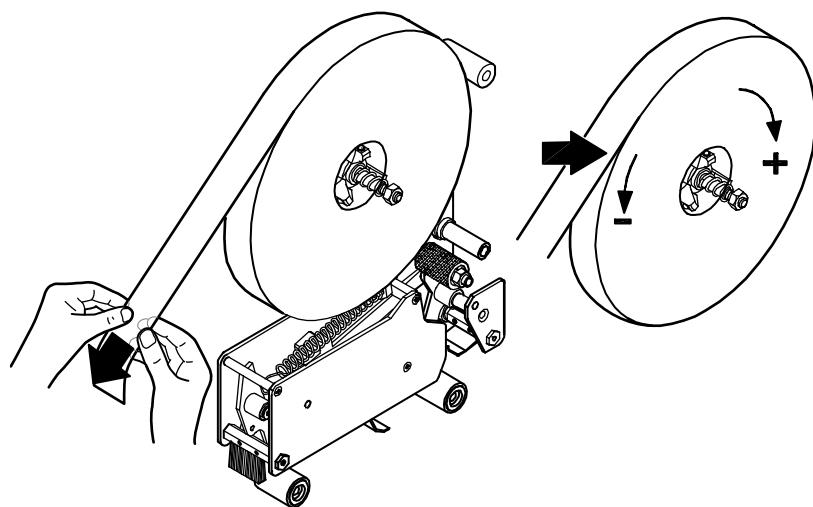
When handling the tape cartridge be careful to avoid contact with the tape cutting blade.

After the taping cartridge has been removed push the tape roll onto the tape core assembly.

NOTE: Make sure the tape roll is pushed all the way on the tape core assembly.



Check Tension



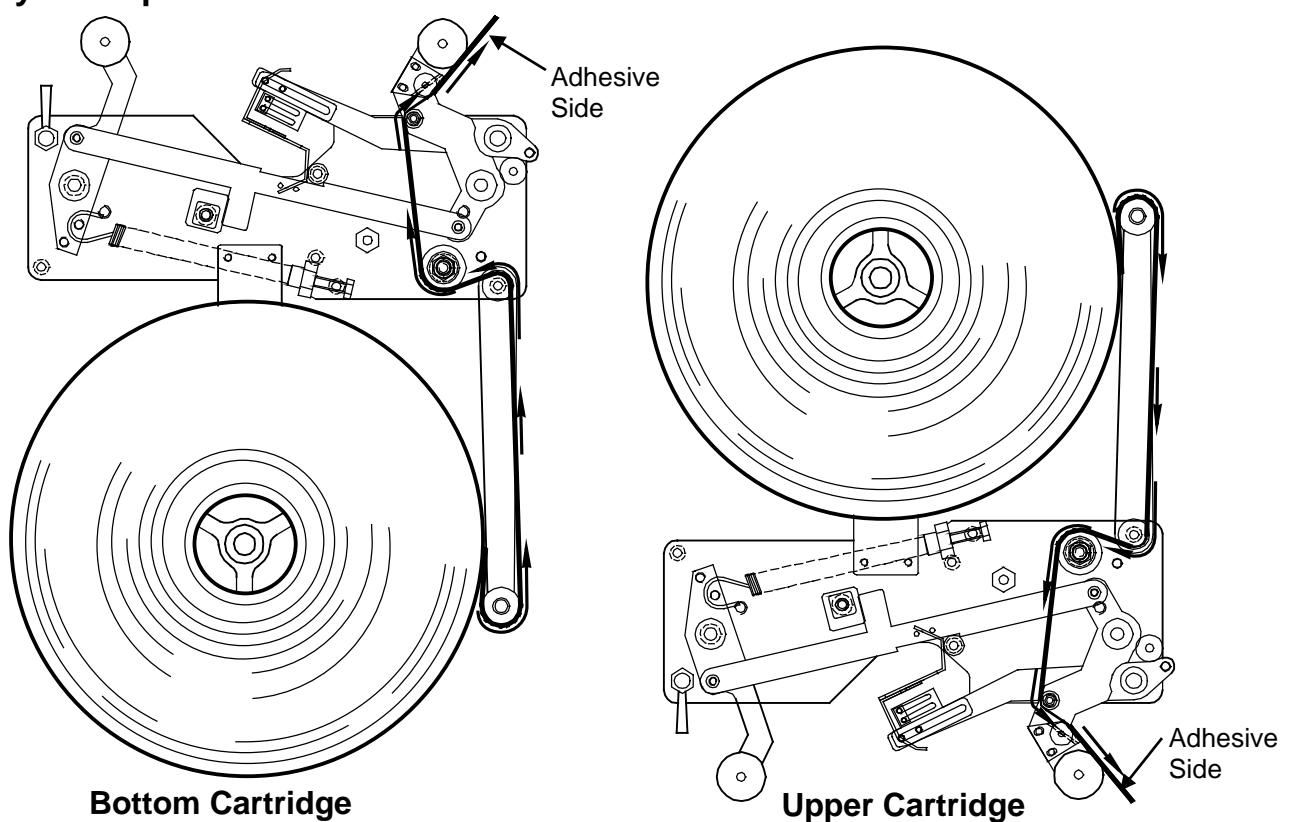
Check the tape for correct tension. Tighten or loosen the tape core holder to adjust tension.

Thread Tape

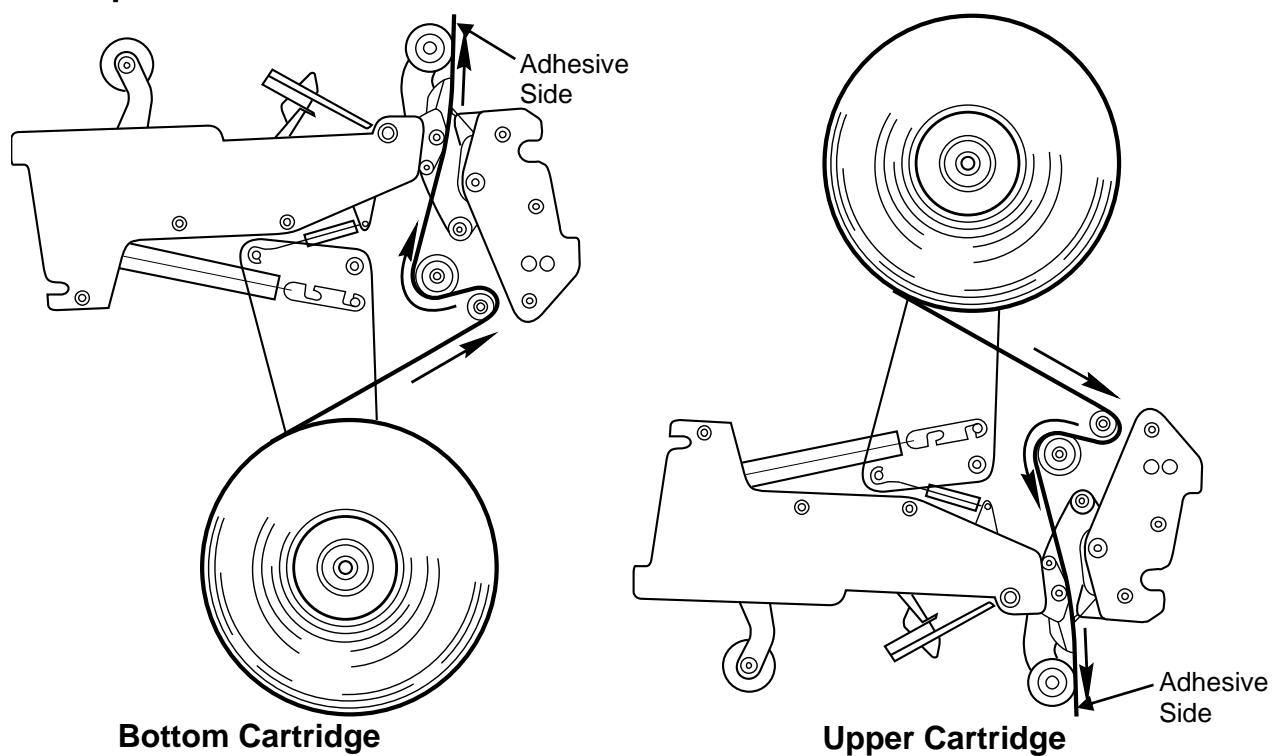
Carefully thread the new tape through the rollers in the tape head as shown in the applicable diagram in the Tape Head User Guide provided with the tape head.

For convenience, diagrams for threading tape in the Eastey-EX Tape Head and EZ-EX Tape Head are provided on the following page. Follow the diagram that applies for your tape head, depending on the tape head model and position on the taper.

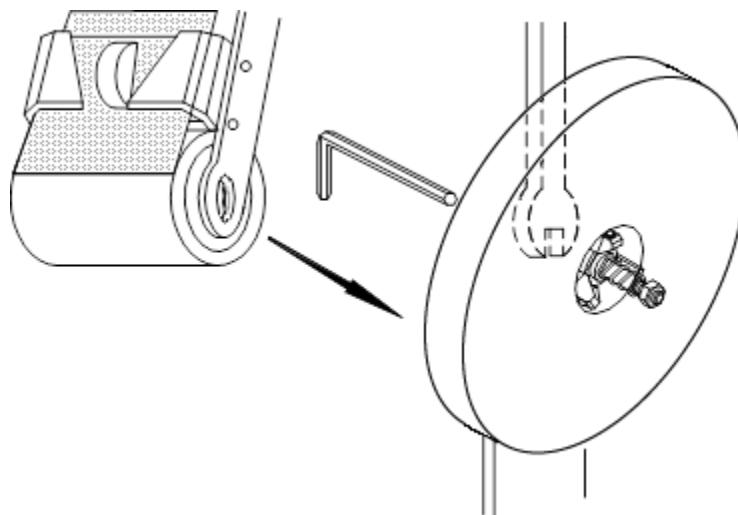
Eastey-EX Tape Head



EZ-EX Tape Head



Center Tape — Eastey-EX Tape Head only

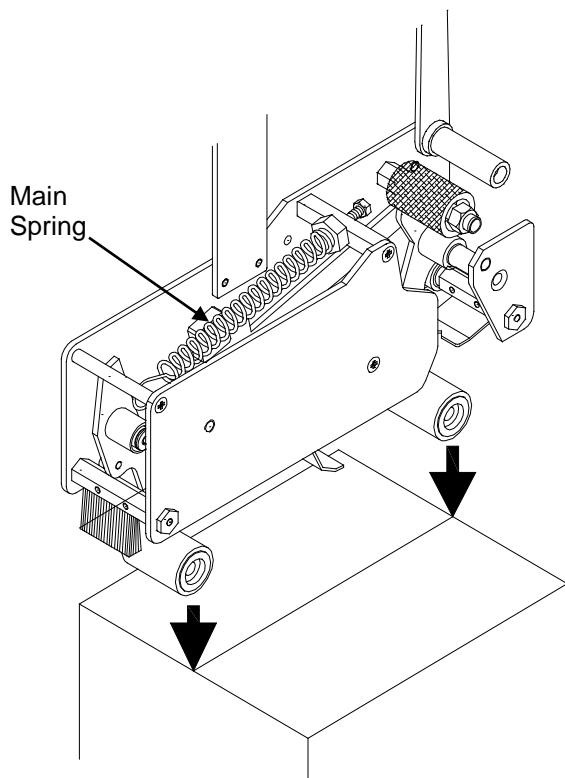


Make sure the tape is centered on all the rollers.

There are several rollers in the tape cartridge where the tape alignment should be checked to verify the tape stays on center as it is being dispensed.

Return the tape cartridge to the operation position.

Main Spring



For sealing light weight boxes, decrease the main spring tension. For heavier boxes, increase the main spring tension.

When setting tension for the rollers, consider the amount of pressure on the box flaps required to make the seal. Cartons completely filled to the top with product may require more pressure on top and bottom seams when applying tape than partially-filled cartons, where excessive pressure could possibly crush the carton.

Power

Plug the power supply cord into a properly wired and grounded outlet.

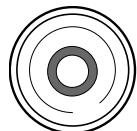
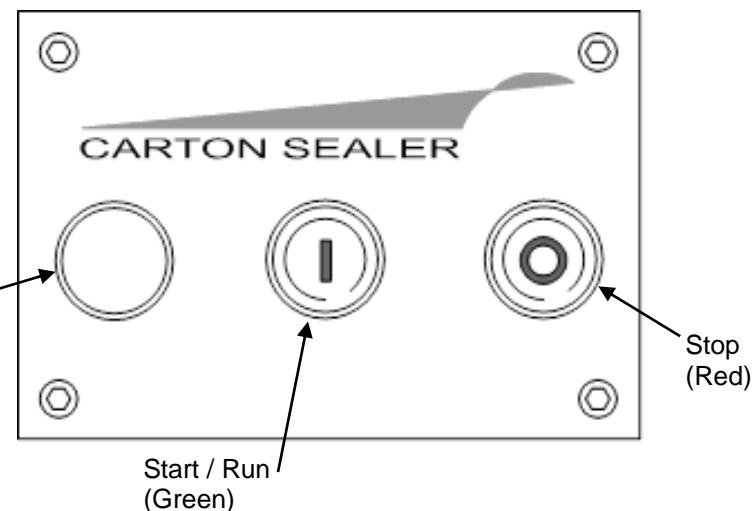
Press the Start button.

CAUTION! When the power is turned on be aware of moving parts and belts

When the main power switch is On and there is power to the carton sealer, the Power Indicator light illuminates.

Control Panel

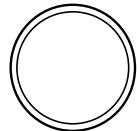
When the main power switch is in the "ON" position the power lamp should be illuminated.



Power Indicator Lamp (White)
Press to stop motors and belts.

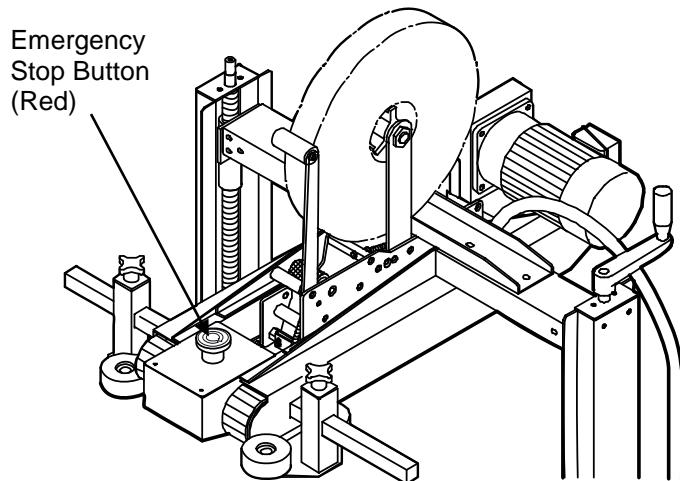


Start / Run Button (Green)
Press to start motors and belts.

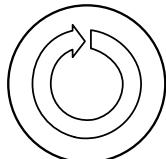


Stop Button (Red)
Press to stop motors and belts.

Emergency Stop



Emergency Stop Button (Red)



Press the button for emergency stop.

To reset the Emergency Stop button once the emergency condition has been cleared and it is safe to operate the machine again, press the Emergency Stop button in while turning it approximately a quarter-turn in the direction of arrows.

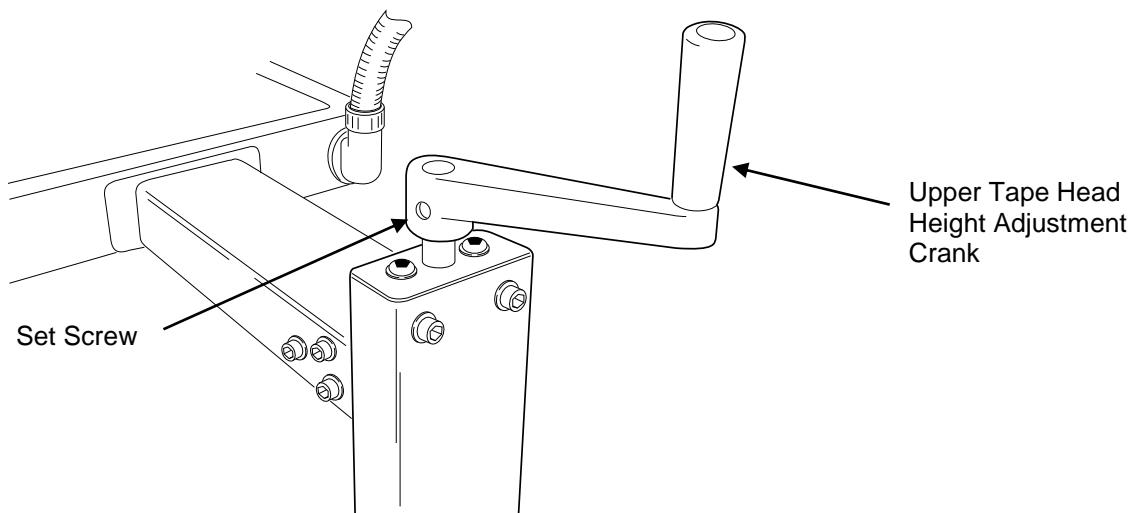
Adjustments

Height and Width Adjustments

With the power off, place an appropriate size carton in the Case Sealer.

Height Adjustment

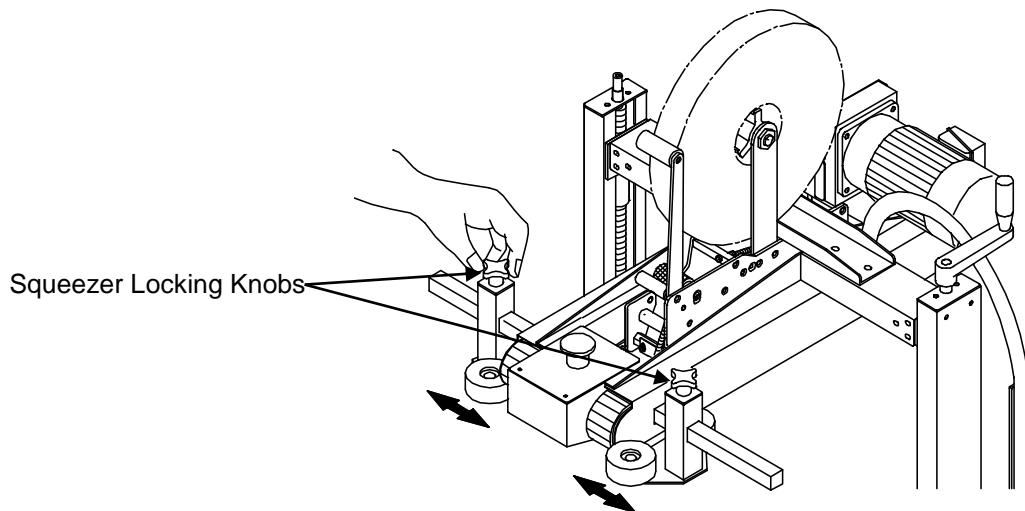
Use the height adjustment crank to set the upper tape head to the correct box height.



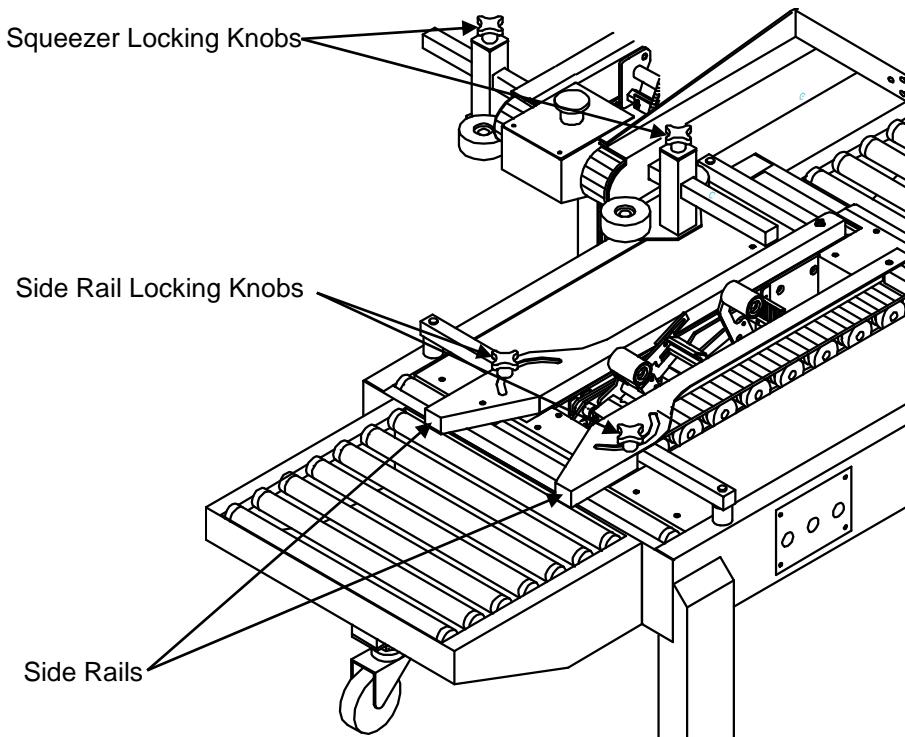
The height adjustment crank can be mounted on either side of the machine by loosening the set screw and removing the crank. Mount the crank on the opposite side and re-tighten the set screw.

Width Adjustments

Loosen the locking knobs on the top squeezer alignment rollers to set the top width to the correct box width and re-tighten the locking knobs. This will insure the box stays centered.

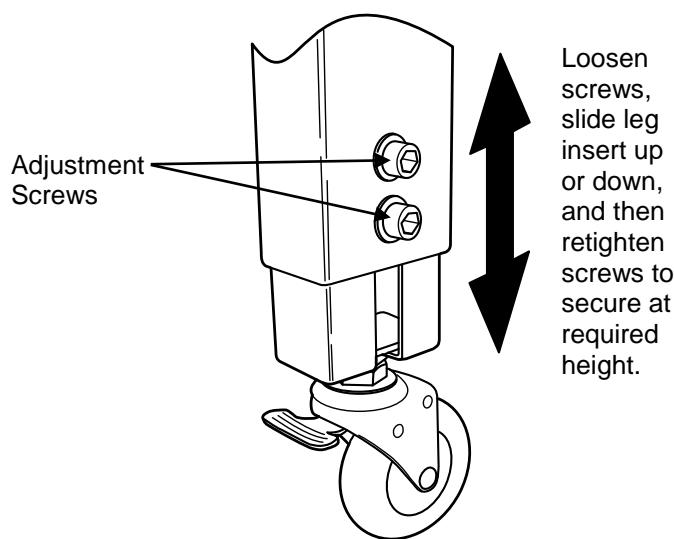


Knobs on the side rails below the squeezer locking knobs work similarly. Loosen the locking knob to reposition the side rails to the correct package width and then retighten to secure in position.



Machine Body Height Adjustment

To adjust the leg height, loosen the screws on each leg and slide the insert up or down. When the leg is at the desired height, retighten the adjustment screws to secure the leg height.



CAUTION! Ensure the case taper is secure and will not shift while adjusting leg height.

Tape Head Adjustment — Refer to Tape Head User Guide.

Refer to instructions in the Tape Head User Guide that is provided with the tape head for instructions regarding adjustment information for the tape head.

Maintenance

The TB-2/3 Industrial Case Taping System will provide many hours of maintenance free operation. There are a few items that may require attention from time to time.

Rollers

Make sure rollers stay clean and grease free. If you should have to clean the rollers simply wipe them down with a clean lint free cloth. If a more thorough cleaning is necessary wipe the rollers down with a mild detergent and water and let dry. **Never use harsh or abrasive cleaners or chemical agents when cleaning the rollers.**

Cutting Knives

Occasionally inspect the cutting knives to ensure they are clean and free of adhesive residue. Make sure the cutting knife is sharp by inspecting cuts in the tape. Cuts should be straight and neat. If the quality of cuts is eroding, the knife blade is dull and should be replaced.

Changing Knife Blades — Refer to Tape Head User Guide

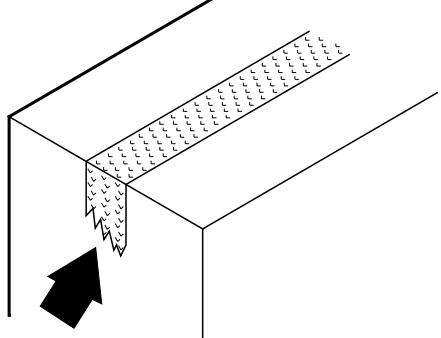
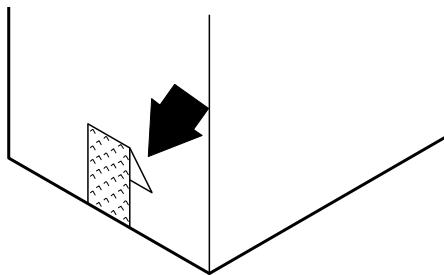
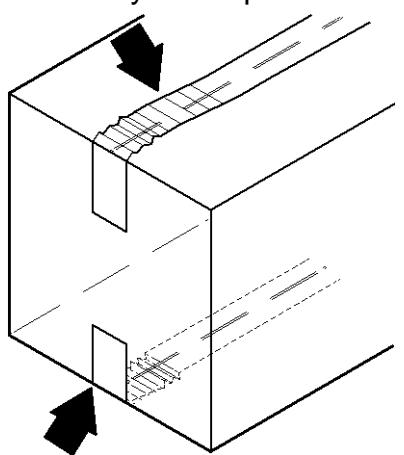
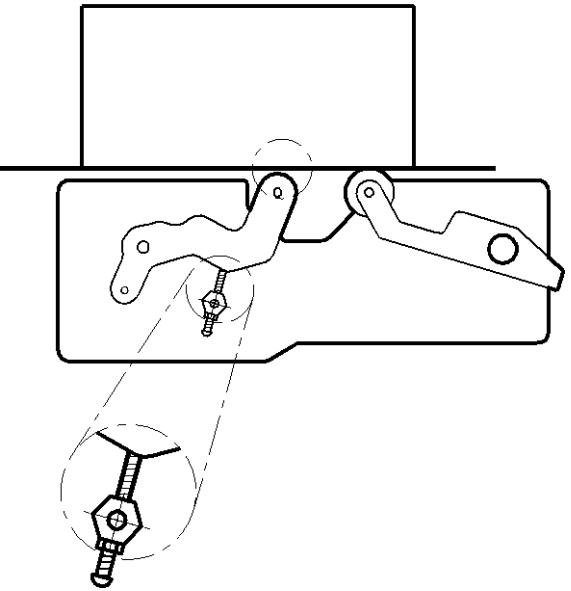
Turn off and unplug the taper. It is not necessary to remove either tape head to change the blade. Refer to the Tape Head User Guide provided with the tape head for instructions for changing the knife blades.

CAUTION! Always be aware of the cutting edges while replacing the knife blades. Handle the knife blades carefully.

Troubleshooting

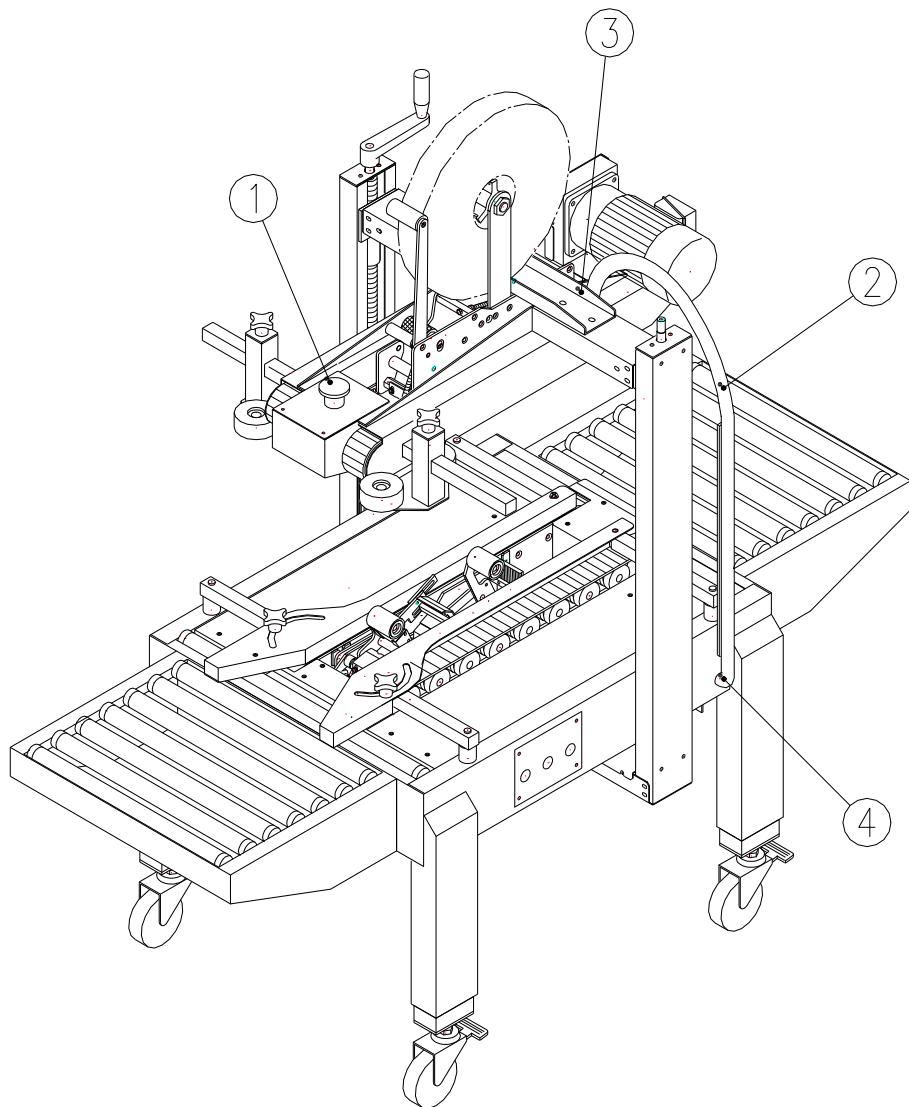
| Problem | Possible cause | Solution |
|------------------------------|---|---|
| Taper will not start. | Machine is not connected to power. The Emergency Stop button is pressed in. Start button has not been pressed. Blown Fuse. | Check power input. Verify power connection. Release the Emergency Stop button. Press the Start button. Check power/overload condition, then replace fuse if blown. |
| Machine is not operating. | Machine has inadequate electrical power or power is not connected. | Verify system power meets specification requirements. |
| Machine cannot tape cartons. | The side rails or squeeze rollers are not correctly adjusted for the box size. | Check the width of the side rails and squeeze rollers and adjust as required for the box size. |

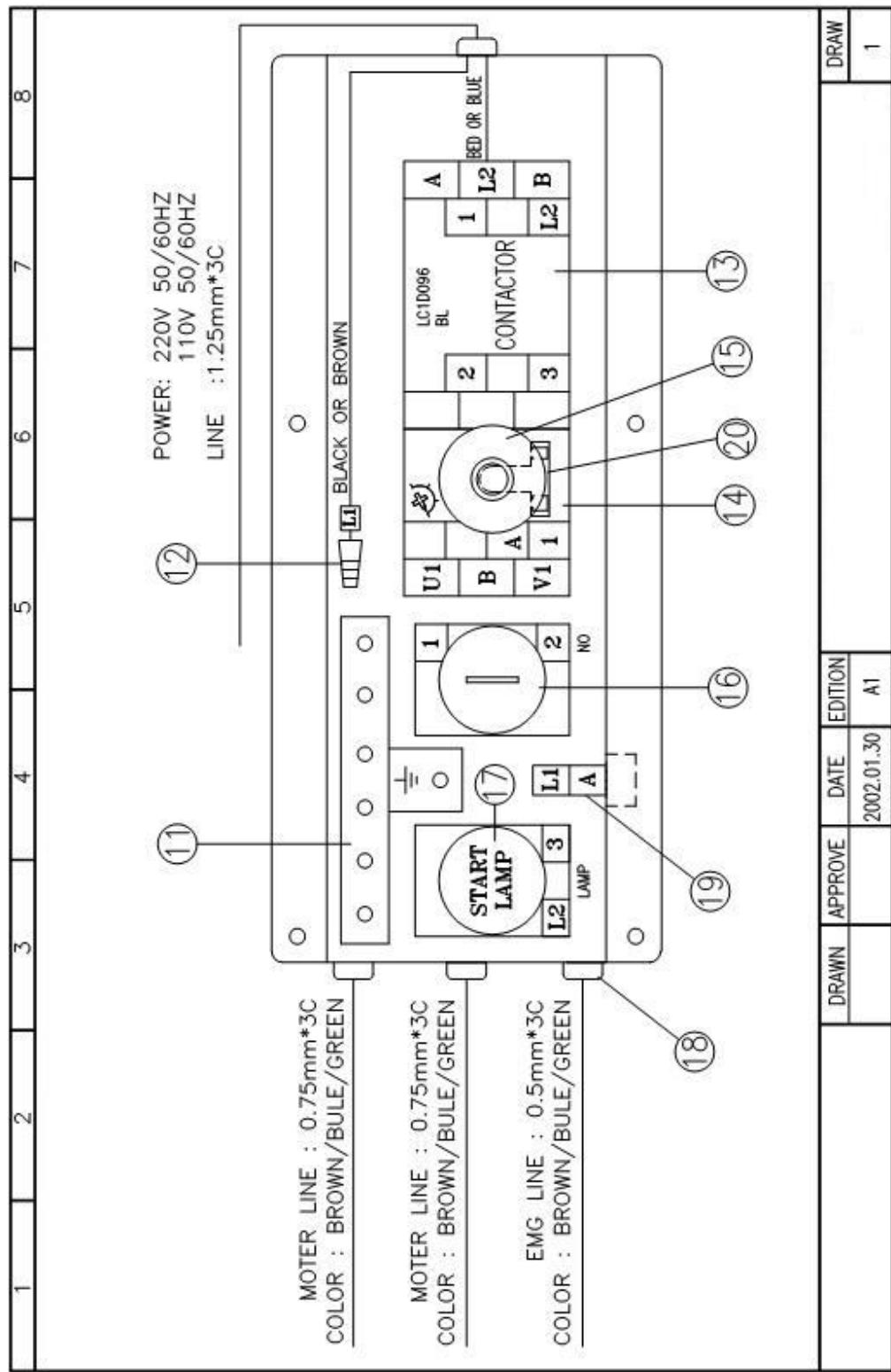
| Problem | Solution |
|--------------------------|--|
| Stuck carton | <ul style="list-style-type: none"> Check drive belt width adjustment. Check for proper height adjustment. |
| Uneven or poor tape cuts | <ul style="list-style-type: none"> Adjust knife arm spring tension. Adjust wipe roller spring tension. Replace cutting knives. |
| Uneven Tape Leg on Front | <ul style="list-style-type: none"> Tape tension is too low. Tighten the one-way clutch roller and/or the tape core. Adjust the one-way clutch roller in the slot so it is slightly beyond the front wipe roller. Adjust the tape leg length. See Tape Leg Adjustment section. |

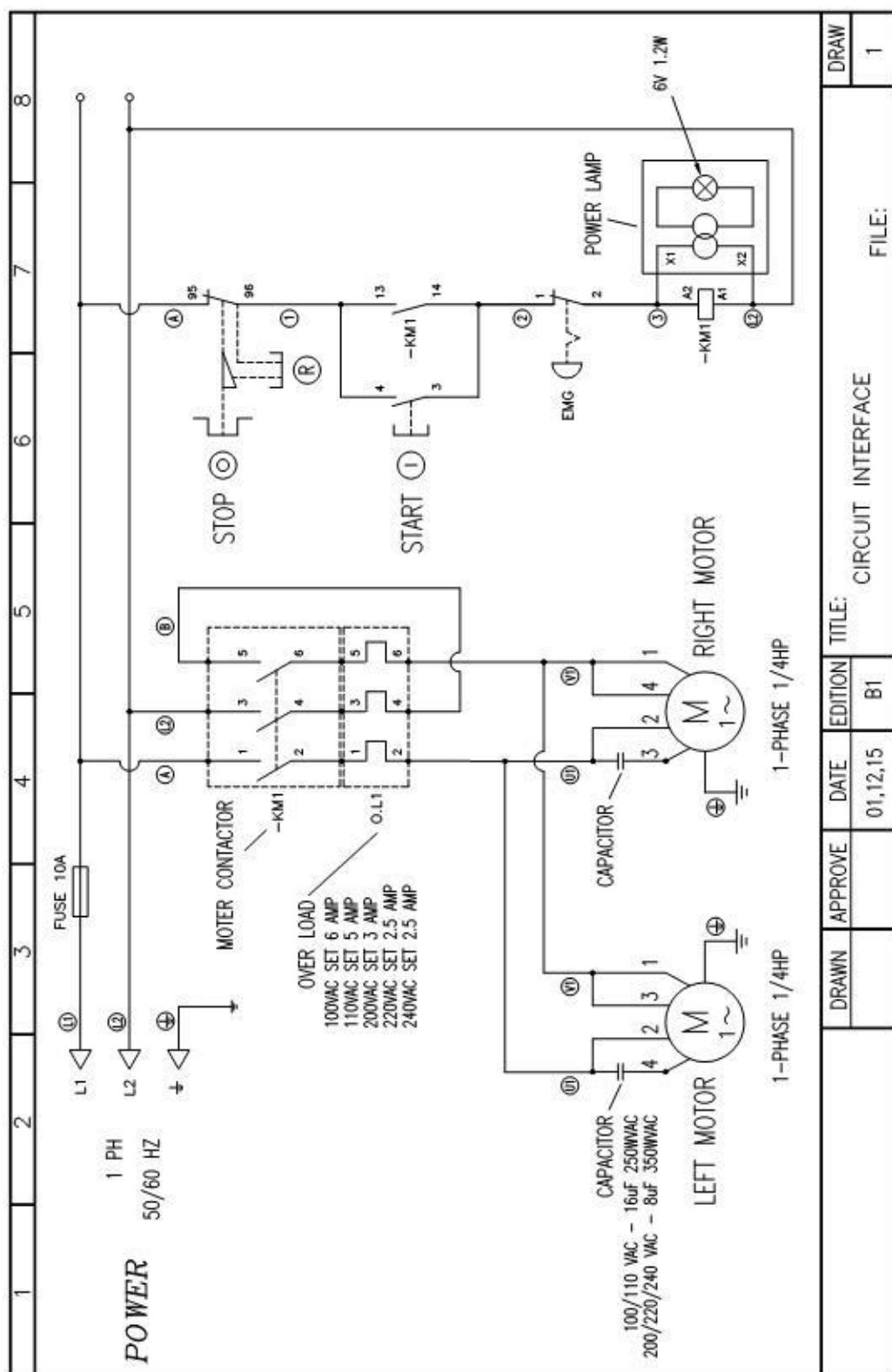
| Problem | Solution |
|--|--|
| Uneven or Torn Tape  | <ul style="list-style-type: none"> Blade is dull. Replace Blade. Tape tension is incorrect. Increase tension. Clean and adjust blade. Blade mounted incorrectly or backwards. Knife arm spring is worn. Replace knife arm spring. Adjust cartridge height. |
| Tape Folding  | <ul style="list-style-type: none"> Check that all rollers turn freely. Check to be sure tape is threaded properly on front roller (refer to Tape Head User's Manual). |
| Tape Curling and Bunching Up — Eastey EX Tape Head Only  | <p>Eastey-EX Tape Head Only</p> <ul style="list-style-type: none"> Adjust the tape cartridge height (approximately .06 inches from box)   <ul style="list-style-type: none"> Check tape tension set by the spring tension at the tape core. |

Parts List

Electrical





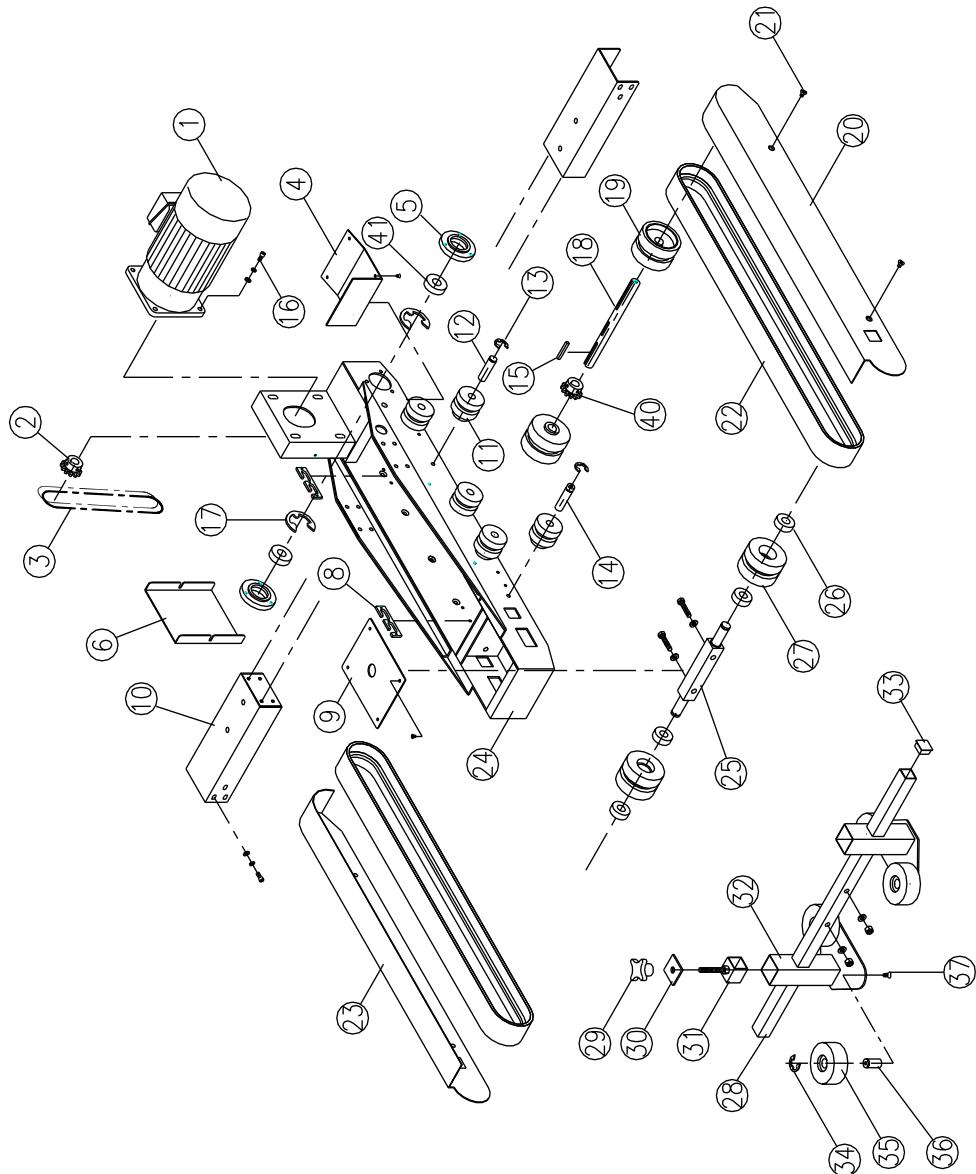


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30 Illustrated Parts List

| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|----------------------------|--|--------|
| 1 | 7155BC01 | EMG. SWITCH | 1 |
| | 7158BZ02 | BUTTOM SEAT CONTACTOR NCx1 | 1 |
| 2 | 7066P001 | 1/2" CONNECTOR | 1 |
| 3 | 7065C062 | 1/2" PROTECT TUBE | 1 |
| 4 | 7066C064 | 1/2" 90° CONNECTOR | 1 |
| 11 | 70560601 | TERMINAL BLOCKS TB6P | 1 |
| 12 | 7032SW01 | CONNECTOR | 1 |
| 13 | 71570002-01 71570003-01 | BREAKER LC1-D09F7 110V BREAKER LC1-D09M7 220V | 1 1 |
| 14 | 71570002-02 71570003-02 | OVERLOAD PROTECTOR LR3-D106(4-6A) OVERLOAD PROTECTOR LR3-D086(2.5-4A) | 1 1 |
| 15 | 7155AL01 | BUTTON | 1 |
| 16 | 7155AA03 7158AZ01 | BUTTON CONTACTOR NOX1 | 1 1 |
| 17 | 7151AV01 7150AV01 | POWER LAMP 220V BLANKIG PLUG | 1 1 |
| | 7151AV02 7150AV01 | POWER LAMP 110V BLANKIG PLUG | 1 1 |
| 18 | 7025AG16 | FIXED SEAT | 4 |
| 19 | 72561003 7250FH01 | FUSE FUSE SEAT | 1 1 |
| 20 | 7155AL01-1 | ENCLOSURE | 1 |

Upper Taping Seat



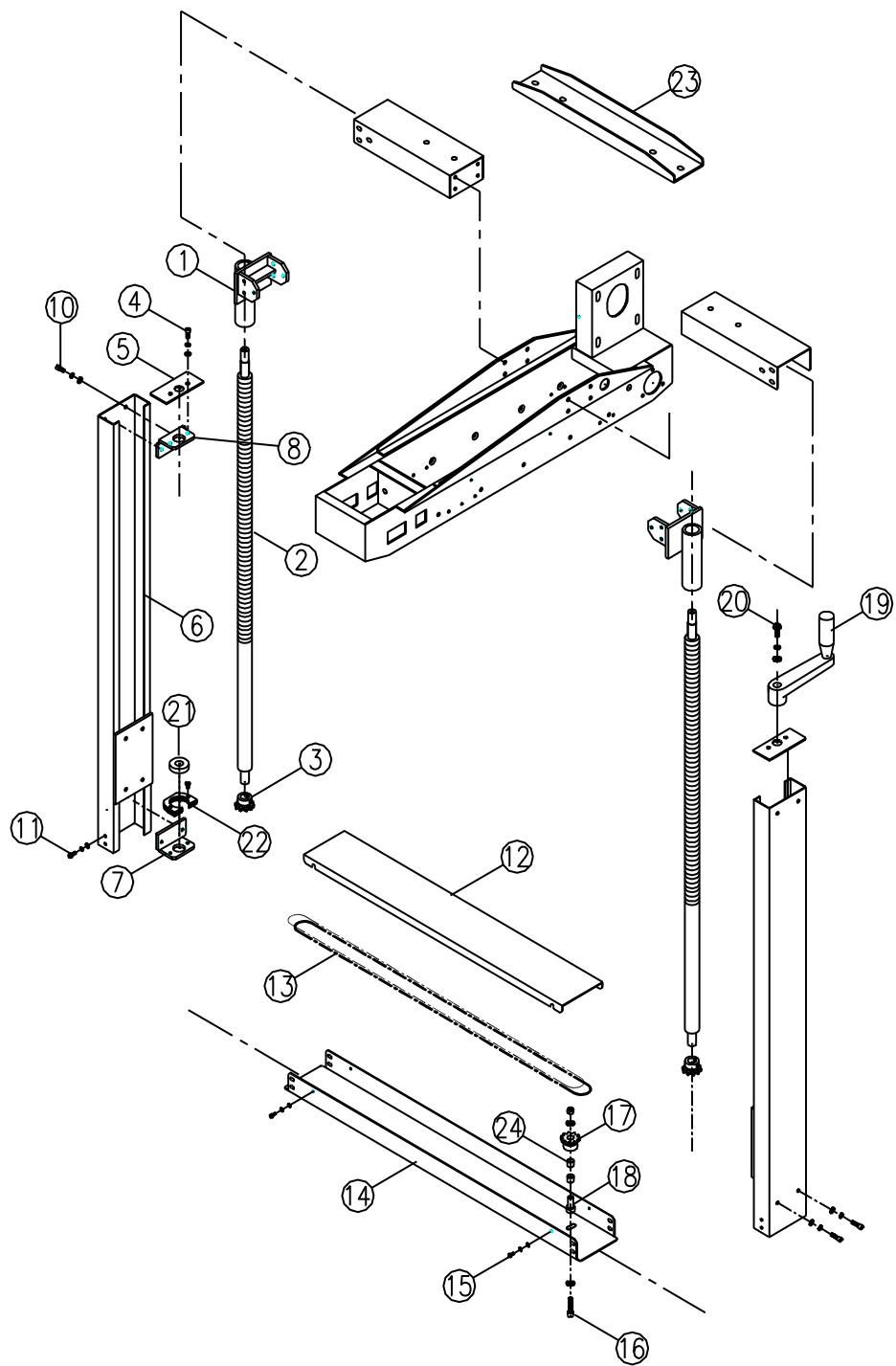
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32 Illustrated Parts List

| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|--|--|----------------------------|
| 1 | 745111L1 745122L1 745122L2 745124L2 745138L1 745140L1 | MOTOR 110V/60HZ,T18:1 MOTOR 220V/60HZ,T18:1 MOTOR 220V/50HZ,T15:1 MOTOR 240V/50HZ,T15:1 MOTOR 380V/50HZ,T15:1 MOTOR 400V/50HZ,T15:1 | 1 1 1 1 1 1 |
| 2 | CA331200 | MOTOR SPROCKET WHEEL | 1 |
| 3 | 3240S35C | CHAIN | 1 |
| 4 | CA130600 CA130610 | COVER PLATE (2") COVER PLATE (3") | 1 1 |
| 5 | CA131000 | BEARING SEAT | 2 |
| 6 | CA331100 | MOTOR COVER | 1 |
| 7 | | | |
| 8 | CA100300 | B-PLATE | 4 |
| 9 | CA130300 CA130310 | COVER PLATE (2") COVER PLATE (3") | 1 1 |
| 10 | CA130200 CA130210 | SUPPORT SET (2") SUPPORT SET (3") | 2 2 |
| 11 | CA301300 | PLASTIC PULLEY | 10 |
| 12 | CA301400 | PULLEY SHAFT | 6 |
| 13 | 11301200 | RING STW-12 | 10 |
| 14 | CA130700 | PULLEY SHAFT | 4 |
| 15 | 10925300 | KEY | 1 |
| 16 | 10100825 | SCREW M8 x 25L & S.W & W | 4 |
| 17 | 11314000 | RING RTW-40 | 2 |
| 18 | CA331400 CA331410 | DRIVER SHAFT(2") DRIVER SHAFT(3") | 1 1 |
| 19 | CA301900 | PULLEY DRIVER | 2 |
| 20 | CA1312R0 | BELT COVER | 1 |
| 21 | 10200610 | SCREW M6 x 10L & S.W & W | 4 |
| 22 | CA331900 | BELT | 2 |
| 23 | CA1312L0 | BELT COVER | 1 |
| 24 | CA13010A CA130110 | UPPER TAPING SEAT (2") UPPER TAPING SEAT (3") | 1 1 |

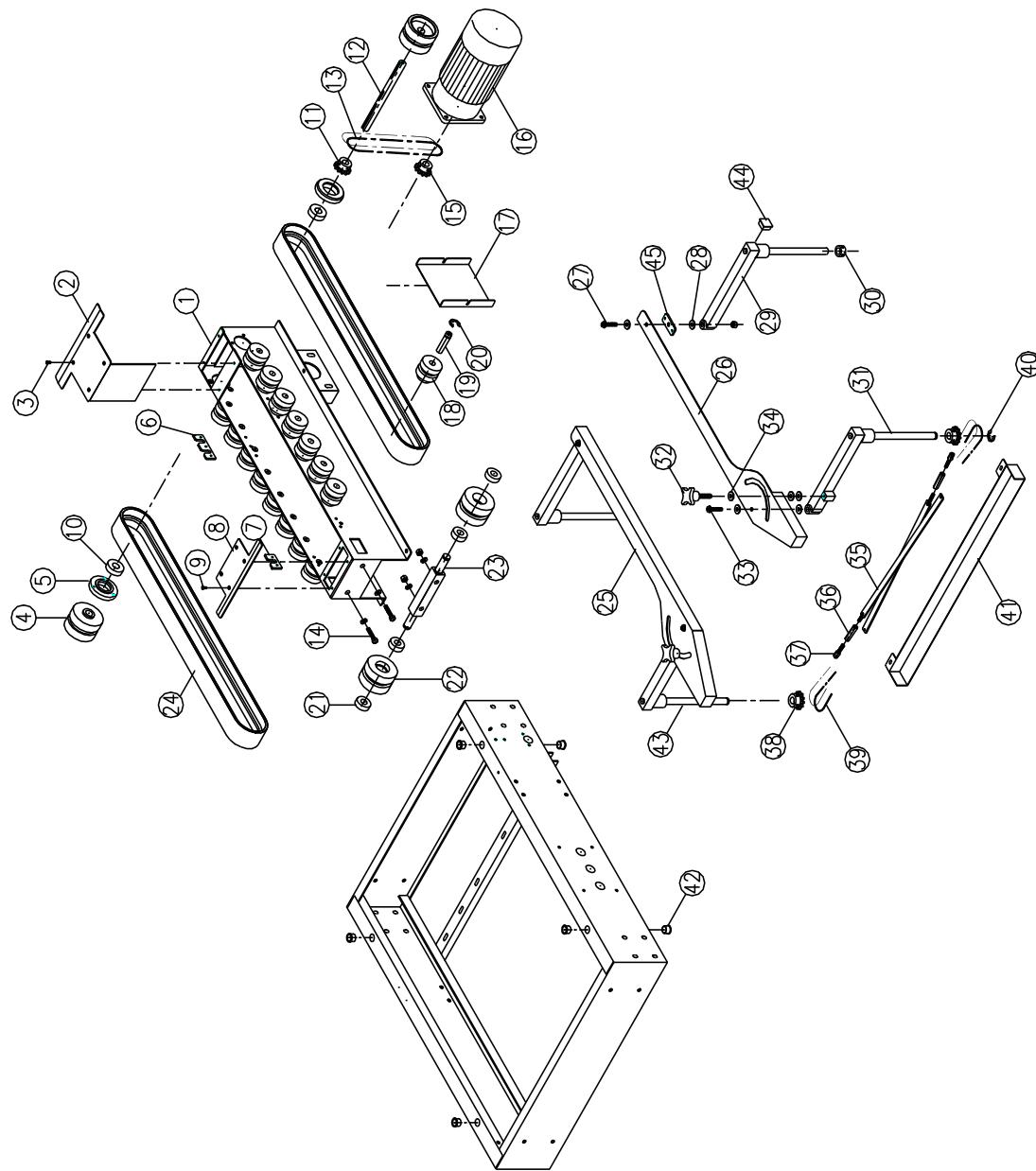
| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|----------------------|--|--------|
| 25 | CA330800 CA330810 | ADJUSTABLE SHAFT(2") ADJUSTABLE SHAFT(3") | 1 1 |
| 26 | 30300030 | BEARING 6003ZZ | 4 |
| 27 | CA301100 | PULLEY FOLLOWER | 2 |
| 28 | CA101000 | SUPPORT BAR | 1 |
| 29 | CA101600 | HANDLE KNOB | 2 |
| 30 | CA100900 | LOCKING BRACKET | 2 |
| 31 | CA131300 | SCREW KNOB | 2 |
| 32 | CA130400 | COMPRESSION ROLLER SEAT | 2 |
| 33 | 91350001 | RUBBER PLUG | 2 |
| 34 | 11301700 | RING STW-17 | 4 |
| 35 | CA100600 | COMPRESSION ROLLER | 4 |
| 36 | CA100700 | COMPRESSION ROLLER SHAFT | 4 |
| 37 | 10140610 | SCREW M6 x 10L | 4 |
| 40 | CA331300 | MOTOR SPROCKET WHEEL | 1 |
| 41 | 30302030 | BEARING 6203ZZ | 2 |

Vertical Column



| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|----------------------|--|--------|
| 1 | CA200900 | SPINDLE SUPPORT | 2 |
| 2 | CA230300 | HEIGHT ADJUSTMENT SPINDLE | 2 |
| 3 | CA200800 | CHAIN WHEEL | 2 |
| 4 | 10100612 | SCREW M6 x 12L & S.W & W | 4 |
| 5 | CA20040A | COVER PLATE | 2 |
| 6 | CA23010A | COLUMN | 2 |
| 7 | CA200300 | SET PLATE | 2 |
| 8 | CA200200 | SET PLATE | 2 |
| 9 | | | |
| 10 | 10100612 | SCREW M6 x 12L & S.W & W | 8 |
| 11 | 10100612 | SCREW M6 x 12L & S.W & W | 8 |
| 12 | CA230500 | CHAIN PLATE | 1 |
| 13 | 3240S359 | CHAIN | 1 |
| 14 | CA230400 | CHAIN COVER | 1 |
| 15 | 10190410 | SCREW M4 x 10L & S.W & W | 4 |
| 16 | 10100635 | SCREW M6 x 35L & S.W & NUT | 1 |
| 17 | CA201600 | CHAIN WHEEL | 1 |
| 18 | CA201700 | CHAIN WHEEL SHAFT | 1 |
| 19 | CA201500 | HANDLE CRANK ARM | 1 |
| 20 | 10170816 | SCREW M8 x 16L & S.W & W | 1 |
| 21 | 30302020 | BEARING 6202ZZ | 2 |
| 22 | CA304500 | BEARING SEAT | 2 |
| 23 | CA131900 CA131910 | BRACKET, BRIDGE CHANNEL (2") BRACKET, BRIDGE CHANNEL (3") | 1 1 |
| 24 | CT212100 | BUSH Ø10 x Ø12 x 10L | 2 |

Lower Taping Seat



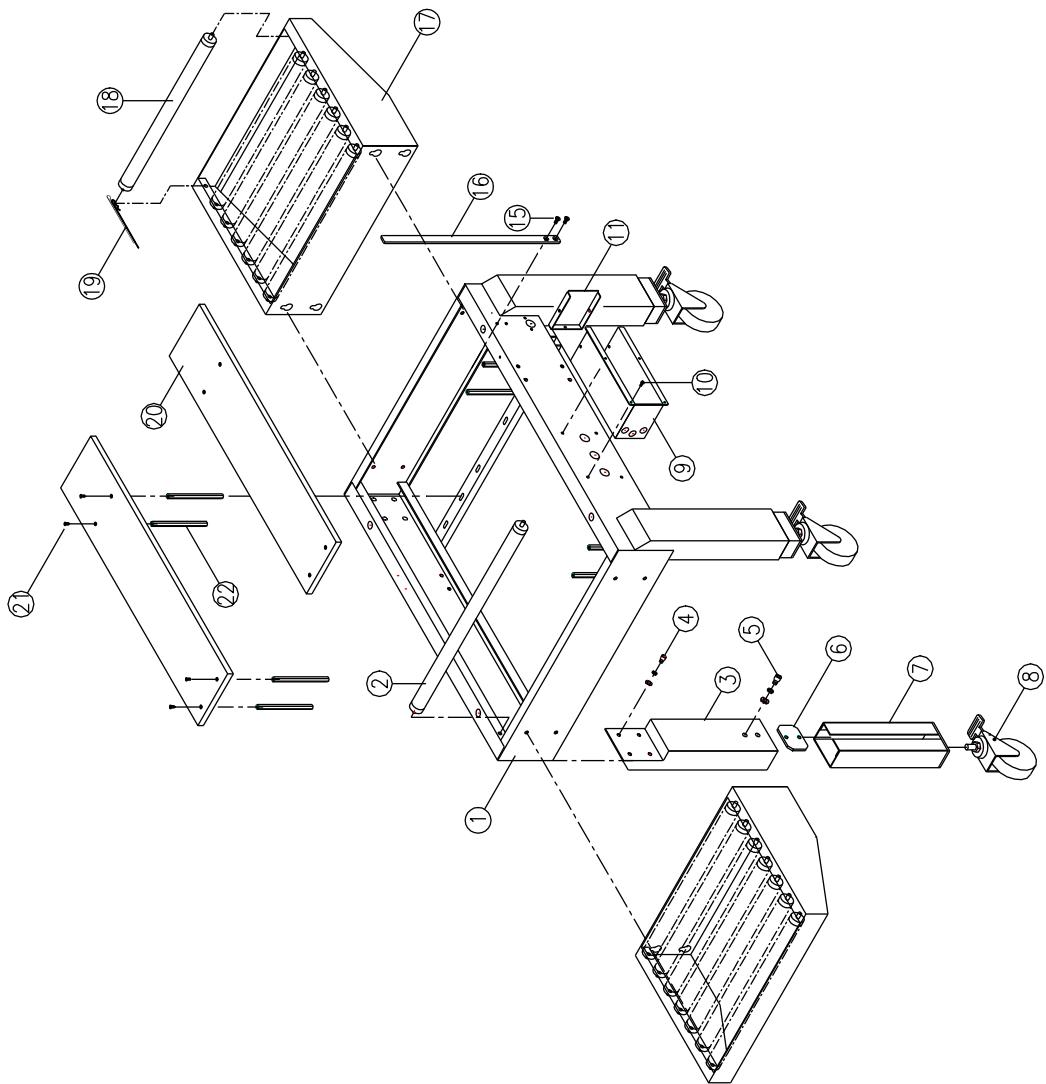
| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|--|--|----------------------------|
| 1 | CA330200 CA330210 | UNDER TAPING SEAT (2") UNDER TAPING SEAT (3") | 1 1 |
| 2 | CA332200 CA332210 | COVER (2") COVER (3") | 1 1 |
| 3 | 10140406 | SCREW M4 x 6L | 4 |
| 4 | CA301900 | PULLEY DRIVER | 2 |
| 5 | CA131000 | BEARING SEAT | 2 |
| 6 | CA33070A | B-PLATE | 2 |
| 7 | CA33060A | A-PLATE | 2 |
| 8 | CA331700 CA331710 | COVER (2") COVER (3") | 1 1 |
| 9 | 10140406 | SCREW M4 x 6L | 4 |
| 10 | 30302030 | BEARING 6203ZZ | 2 |
| 11 | CA331300 | MOTOR SPROCKET WHEEL | 1 |
| 12 | CA331400 CA331410 | DRIVER SHAFT (2") DRIVER SHAFT (3") | 1 1 |
| 13 | 3240S357 | CHAIN | 1 |
| 14 | 10110870 | SCREW M8 x 70L & NUT | 2 |
| 15 | CA331200 | MOTOR SPROCKET WHEEL | 1 |
| 16 | 745111M1 745122M1 745122M2 745124M2 745138M1 745140M1 | MOTOR 110V/60HZ,T18:1 MOTOR 220V/60HZ,T18:1 MOTOR 220V/50HZ,T15:1 MOTOR 240V/50HZ,T15:1 MOTOR 380V/50HZ,T15:1 MOTOR 400V/50HZ,T15:1 | 1 1 1 1 1 1 |
| 17 | CA331100 | MOTOR COVER | 1 |
| 18 | CA301300 | PLASTIC PULLEY | 16 |
| 19 | CA301400 | PULLEY SHAFT | 16 |
| 20 | 11301200 | RING STW-12 | 16 |
| 21 | 30300030 | BEARING 6003ZZ | 4 |
| 22 | CA301100 | PULLEY FOLLOWER | 2 |

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38 Illustrated Parts List

| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|----------------------|--|--------|
| 23 | CA330800 CA330810 | ADJUSTABLE SHAFT (2") ADJUSTABLE SHAFT (3") | 1 1 |
| 24 | CA331900 | BELT | 2 |
| 25 | CA3303L0 | GUIDE RAIL | 1 |
| 26 | CA3303R0 | GUIDE RAIL | 1 |
| 27 | 10200840 | SCREW M8 x 40L & NUT | 2 |
| 28 | CA331500 | WASHER | 8 |
| 29 | CA330410 | GUIDE RAIL CRANK | 2 |
| 30 | CA331600 | CRANK FITTING RING | 2 |
| 31 | CA3305R1 | GUIDE RAIL CRANK | 1 |
| 32 | CA101600 | HANDLDE KNOB | 2 |
| 33 | 10200840 | SCREW M8 x 40L & NUT | 2 |
| 34 | CA332800 | HANDLDE KNOB WASHER | 6 |
| 35 | CA331800 | CHAIN ADJUSTMENT PLATE | 2 |
| 36 | CA332300 | CHAIN ADJUSTMENT BAR | 2 |
| 37 | CA332500 | CHAIN ADJUSTMENT SCREW | 2 |
| 38 | CA200800 | CHAIN WHEEL | 2 |
| 39 | 3240S358 | CHAIN | 2 |
| 40 | 11301500 | RING STW-15 | 2 |
| 41 | CA332100 CA332110 | CHAIN COVER(2") CHAIN COVER(3") | 1 1 |
| 42 | 32001510 | BUSH ALFF-1510 | 8 |
| 43 | CA3305L1 | GUIDE RAIL CRANK | 1 |
| 44 | 91350001 | RUBBER PLUG | 4 |
| 45 | CA332900 | DIRECT AGAINST PLATE | 2 |

Machine Body



| ITEM | PART NO. | DESCRIPTION | Q'TY |
|------|----------------------|--|--------|
| 1 | CA33010A | MACHINE FRAME | 1 |
| 2 | CA332000 | ROLLER | 1 |
| 3 | CA300200 | MACHINE LEG | 4 |
| 4 | 10100816 | SCREW M8 x 16L & S.W & W | 16 |
| 5 | 10101016 | SCREW M10 x 16L & S.W & W | 8 |
| 6 | CA30040A | CLAMP | 4 |
| 7 | CA30030A | ADJUSTABLE LEG | 4 |
| 8 | 9201L501 | CASTER | 4 |
| 9 | CA30280A | ELECTRICAL BOX | 1 |
| 10 | 10170510 | SCREW M5 x 10L | 4 |
| 11 | CA304300 | ELECTRICAL COVER | 1 |
| 12 | | | |
| 13 | | | |
| 14 | | | |
| 15 | 10140612 | SCREW M6 x 12L | 2 |
| 16 | CA101400 | FIXED SEAT | 1 |
| 17 | CA430100 | ROLLER SEAT | 2 |
| 18 | CA430200 | ROLLER | 14 |
| 19 | 10750001 | PIN | 7 |
| 20 | CA331000 CA331010 | MACHINE FRAME COVER (2") MACHINE FRAME COVER (3") | 2 2 |
| 21 | 10140410 | SCREW M4 x 10L | 8 |
| 22 | CA330900 | SHAFT | 8 |

Tape Head — Refer to Tape Head User Guide.

Refer to the parts illustrations and listings in the Tape Head User Guide provided with the tape head for identification and part numbers of tape head parts.

Warranty Statement

TB-2/3 Industrial Case Taping System

Warranty Statement

Eastey Enterprises warrants that all of the products it ships will be in good working order and free from defects in material and workmanship and will conform to the published specifications for that product.

Warranty Period

Drive motor(s): 1 year
Gear reducer: 1 year

Tape head: 1 year (Except for moving parts which are subject to normal wear, tear and replacement which are warranted to be free from defects in material and workmanship.)

All other parts: 1 year (Except for moving parts which are subject to normal wear, tear and replacement which are warranted to be free from defects in material and workmanship.)

Taping Quality

Taping quality achieved in a given application is dependent on the installation, the material handling, and the maintenance provided. Eastey makes no warranty that the print quality achieved in an application will be the same as that achieved on a test piece in our demo facility.

Shipping Policy

Customer pays all incoming shipping. If the item is defective and under warranty, Eastey pays return shipping charges for least costly method. If expedited shipping is desired, customer must furnish his shipping account and shipping fees will be charged to that account.

Warranty Verification

If you conclude that a product may be defective and may be covered by warranty, obtain a Return Material Authorization number by calling our technical support number (toll free at 1-800-835-9344, or 763-428-4846 or Fax: 763-795-8867) or e-mail: info@eastey.com, and return the defective item to Eastey. Eastey will analyze the product and, if found to be defective, we will, at our option, replace or repair the item. If the item is found to not be eligible for warranty, you will be notified and may decide on disposition. Defective products will be replaced or repaired as promptly as possible.

Warranty Eligibility

The warranty provided by Eastey Enterprises, Inc. is only to the original buyer.

Limited Warranty

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Disclaimer of Damages

REGARDLESS OF WHETHER ANY REMEDY SET FORTH HEREIN FAILS OF ITS ESSENTIAL PURPOSE, IN NO EVENT WILL EASTEY ENTERPRISES, INC. BE LIABLE FOR ANY SPECIAL, CONSEQUENTIAL, INDIRECT OR SIMILAR DAMAGES, INCLUDING LOST PROFIT OR LOST OPPORTUNITIES OF ANY TYPE ARISING OUT OF THE USE OR INABILITY TO USE THESE PRODUCTS EVEN IF EASTEY ENTERPRISES, INC. HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

Customer Support

Eastey Technical Service

For help setting up or operating the TB-2/3 Case Taper, please contact Eastey Technical Service at one of the numbers listed below.

| | |
|-----------------|-----------------|
| Toll-Free Phone | 800-835-9344 |
| Phone | 763-428-4846 |
| Fax | 763-795-8867 |
| E-mail | info@eastey.com |
| Web | www.eastey.com |

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